

# TransferWear™

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## Hard Surface Laser Transfer Paper

Recommended for use in Color Laser Copiers on hard surfaces

### Important Note:

**It is critical that you test the paper you plan to use on your printer or copier before beginning the production to determine suitability and performance, as well as compatibility with your methods, applications and substrates.**

### Instructions for Transferring to Laser-Coated Mugs

- Set mug press to 250°F for 80 seconds with medium pressure (60-80 psi). Use thin rubber pad for even pressure.
- Enlarge or reduce image as required to fit mug with maximum coverage (3.25" x 7").
- Trim transfer, leaving 1/16" to 1/8" non-toner border.
- Secure transfer (image side toward mug) using heat-resistant tape.
- Place in mug press and press at 250°F for 80 seconds at medium pressure.
- Allow to cool and peel transfer paper away. (A bucket of water can be used to speed the cooling process.)
- To ensure dishwasher safety, place mug in glazing unit.

### Instructions for Transferring to Magnetic and Metal Surfaces and License Plates

- Set heat press to 350°-375°F with medium pressure (60-80 psi).
- Enlarge or reduce image as required to fit individual product.
- Do not trim transfer. If image is smaller than the product, use the center shift function on the copier (or in the software) to center the image on the transfer paper.
- Place the product on the platen of the heat press.
- Place the entire transfer sheet over the product with the printed (toner) side down.
- Place a rubber pressing pad over the transfer paper and press at 350°-375°F for 2 minutes.
- Let it cool and peel.

### Storing Unused Transfers

- For best results, store paper for 12-24 hours prior to use.
- After opening store unused sheets in a resealable poly bag.
- Store paper flat, in a cool, dry area.