

**Neenah EPC™ FILM**  
*Environmentally Preferable Cuttable Film*



Neenah Paper Technical Products EPC™ Film is an environmentally preferable cuttable film. It is not PVC and does not contain bisphenol A (BPA) or phthalates.

It cuts and weeds more easily than most films in the market. It does not require a tape step to move it to the garment or substrate. It has good stretch for synthetic fibers and can be used on cotton or canvas. It can be applied to hard surfaces.

Neenah EPC™ Film can be cut with a plotter/cutter, die or press cutter, or a personal craft cutter. It can be applied with a heat press or hand iron.

EPC™ Film comes in the most popular colors: white, black, blue, green and red. It is very wash durable and lasts with excellent color retention and no cracks or peel for at least 20 washes.

**COMMERCIAL HEAT PRESS INSTRUCTIONS**

1. Cut image(s) in reverse using a plotter/cutter or a personal craft cutter.
2. Weed the unwanted area from the image.
3. Place the weeded image face down on the garment or substrate.
4. Heat press 325°F for 25 seconds using medium pressure.
5. Peel cold.

**INSTRUCTIONS TO HAND IRON**

1. Cut image(s) in reverse using a plotter/cutter or a personal craft cutter.
2. Weed the unwanted area from the image. Place the weeded image face down on the garment or substrate.
3. Preheat iron to highest setting (do NOT use steam).
4. Place garment on a smooth and hard surface; do NOT use ironing board.
5. Place the weeded image on top of garment (cuttable film touching garment).
6. Using two hands and with heavy pressure, slide the iron up and down over the entire image for 60 seconds, then repeat going left to right for 60 seconds for a full sheet, less time for a smaller area.
7. Peel cold.

- To achieve a 'glossier' effect, repress with siliconized parchment for 2 or 3 seconds and peel cold.
- Foil may be applied as an embellishment.
- A permanent marker can be used to decorate or embellish after application.
- To apply to hard surfaces such as a tile, use medium pressure and heat press for 20 seconds at 325 F. Peel cold.

This product is designed for the application of letters, numbers and outlines and solid areas. It can be combined with other technologies such as an inkjet or laser printed heat transfer. The EPC™ Film should be applied after the printed technologies.

**Recommended Cricut settings:**

- Low Speed
- Pressure
- Blade set at 2

**Wash Instructions:** Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area.