



TransferWear® BRILLIANT

Heavy Fabric Laser Transfer Paper

version 1.4.2

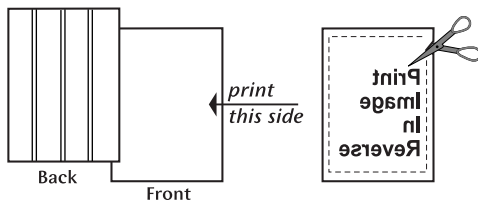
Recommended for use in high-speed Color Laser Copiers and Indigo Digital Presses

You Will Need:

- Cotton or cotton/poly blend or 100% polyester garment (white or light-colored)
- Commercial Heat Press

Printing Your Transfer

- Bypass feeding is recommended for TransferWear Brilliant.
- Insert transfer paper into the printer with the printable surface loaded correctly for your printer. (See your printer manual if necessary.)
- Fan sheets of paper on all four sides to reduce static charge.
- Mirror or flip image prior to printing.
- Trim away any unprinted paper leaving 1/8" border around your image.



Using A Heat Press (Commercial Use)

- Place garment on press pad. Center transfer on garment (face down).
- Press at 375°F (190°C) with high pressure for 15 seconds.

Removing Backing From Transfer

- Peel transfer backing immediately
- While hot to the touch, peel away the transfer backing using firm steady pressure, starting from one corner.
- If paper tears, try a different corner.

Washing Instructions

- Wash garment separately (first time only). Turn inside out.
- Machine wash cold with color-safe detergent. No bleach.
- Remove promptly from washer to prevent bleeding. If bleeding occurs, rewash immediately.
- Tumble dry with low heat. Add towels to facilitate drying.
- If garment needs ironing, do not iron directly on transfer.

TransferWear Brilliant is recommended for use in the following:

- Canon CLC 350
- Canon CLC 500
- Canon CLC 550
- Canon CLC 700
- Canon CLC 800
- Canon CLC 900
- Canon CLC 950
- Canon CLC 1000
- Canon CLC 1120
- Canon CLC 1150
- Canon CLC 2400
- Canon CLC 5000
- Xerox Docucolor 12
- Xerox Docucolor 30Pro
- Xerox Docucolor 40
- Xerox Docucolor 5750
- Xerox 5765 Majestik
- REGAL 5790
- Indigo Digital Presses

Helpful Tips

- Room temperature should be about 75°F. allow paper to acclimate 12-24 hours prior to use.
- Determine the grain direction of your paper. If 8.5" x 11" paper was purchased, it is long grain and should be fed from the Letter R tray. If the paper has been cut down from 11" x 17" paper, it is now short-grain paper and should be fed from the Letter tray.
- Use humidifier or dehumidifier to achieve 40% relative humidity.
- Color laser copiers should be checked every 30,000 copies.
- Copiers should run on their own circuit.
- Empty toner waste boxes at least once a year.
- Poor color after adjustment may mean starter should be replaced.
- TransferWear Brilliant requires less toner than ordinary paper.
- Toners darken with heat--transfer image should be light.
- Clean glass on color laser copiers often.
- After every 50 transfers, use a sheet of laser cleaning paper.
- Do not store transfer paper in copier tray, but it should be stored in same area and conditions.

Storing Unused Transfers

- After opening store unused sheets in a resealable poly bag.
- Store paper flat, in a cool, dry area.