



# TransferWear™ Dark

Premium quality digital transfer paper for dark or bright fabric

version 1.4.2

**Recommended for use in color laser copiers and laser printers that use fuser oil**

## Printing Instructions

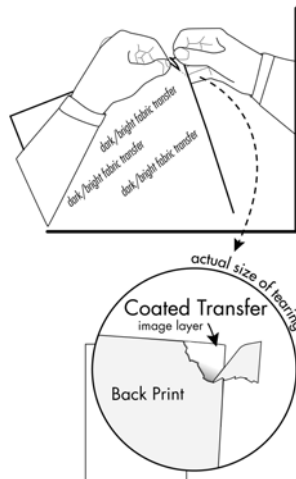
- Do not reverse (flip or mirror) the image before printing.
- Set copier/printer settings to "heavy/card stock".
- Fan sheets of paper on all four sides to reduce static charge.
- Load transfer paper so blank side receives image.

## Preparing to Transfer

- Preheat heat press to 375°F/190°C.
- Choose dark or bright-colored substrate of 100% or 50/50 cotton.

## Peeling Away Paper Backing

- Holding image side of transfer toward you, make a small 1/4-inch hard crease on a corner.
- Flip the transfer over and create the corner in the opposite direction.
- Gently tear the paper backing along the crease to separate the transfer from the paper backing. Do not tear the transfer layer.



## Trimming the Transfer

- After tearing the corner, separate the layers and slowly peel the transfer just past the image.
- Stop and replace the paper backing over the image.
- Trim around the image.
- After trimming, gently peel the entire backing away from the image.



## Transferring with Commercial Heat Press

- Place wrinkle-free garment on press pad. Center transfer on garment (face up).
- Place parchment sheet over transfer, covering completely.
- Press at 375°F/190°C with high pressure for 20 seconds.
- Peel away parchment sheet when cool (t least 2 minutes).

## Washing Instructions

- Wash garment separately (first time only). Turn inside out.
- Machine wash cold with color-safe detergent. No bleach.
- Remove promptly from washer to prevent bleeding. If bleeding occurs, rewash immediately.
- Tumble dry with low heat. Add towels to facilitate drying.
- If garment needs ironing, do not iron directly on transfer.

## Storage and Handling

- Store unopened in cool, dry place.
- After opening, store unused paper in resealable poly bags.

### Important Notes:

#### Printer & Copier Inks

T-ShirtSupplies.com offers papers for inkjet, laser, and sublimation printers and copiers. In all cases, our papers are optimized to perform with OEM inks and toners. We not warrant use of aftermarket inks and toners, and cannot guarantee satisfactory results. We recommend that you test any non-OEM inks or toners prior to use.

#### Product Quality Assurance

T-ShirtSupplies.com conducts exhaustive testing on all its products, using many types of substrates, printers, copiers, heat presses, irons, and laundry detergents. However, it is impossible to duplicate all printing and transfer processes, so we recommend testing your chosen paper to determine its suitability to your needs and equipment.

Please visit our knowledge base at [www.tshirtsupplies.com](http://www.tshirtsupplies.com) for more information.