



TransferWear™ Mugs 'n More

designed for use on hard surfaces including mugs, cups, tiles and other glass, ceramic, wood or metal surfaces.

version 1.4.2

Important Note:

It is critical that you test the paper you plan to use on your printer or copier before beginning the production to determine suitability and performance, as well as compatibility with your methods, applications and substrates.

PRINTING INSTRUCTIONS FOR ALL SUBSTRATES

1. Select Mirror Image feature on a laser color copier or printer.
2. Select heavy/thick paper mode.
3. Manual feeding of transfer paper through the by-pass tray of laser color copiers or printers is recommended.

FOR MAGNETS, METALS AND LICENSE PLATES (AN "A" PAD IS REQUIRED)

1. Preheat a flat heat press to 230°F.
2. Mirror the image and enlarge or reduce for product so the image is centered on the transfer paper.
3. Place the entire transfer sheet over the product. Place a piece of plain paper under the product to assist in picking it up while it is still hot and to protect the lower platen from overlapping toner.
4. Place the product on platen with toner side of transfer onto product. Place the "A" pad on top of the transfer and press for 180 seconds at 230°F with medium pressure.
5. Cool rapidly by immersing in water, and remove paper after cooling.

FOR MUGS (IF THE PAD IN THE MUG PRESS HAS A CLOTH PATTERN, USE AN "A" PAD OVER THE PAD WITH THE PATTERN.)

1. Preheat the press at 250° F.
2. Enlarge or reduce image for product. Cut the image to a convenient size to secure it to the mug. Trimming around the edges of the image is not necessary since no "background" will be transferred.
3. Secure transfer, toner side toward mug, using heat resistant tape. Place in mug press and press for 50 seconds at 250° F with medium pressure.
4. Cool by immersing in cold water. When cool, peel away the transfer paper.
5. The mug should be placed in an oven for 10 minutes at 275°F to glaze the toner which prevents flaking when the mug is washed.

FOR CUBES (AN "A" PAD IS REQUIRED)

1. Preset the cube press to 350° F. You may need to insert more paper or a block under the cube in the press to make sure that the cube top surface is higher than the edges of the press. When clamping the cube into the press, make sure that it is square and that the top surface is flat.
2. Enlarge or reduce image for product, and print a mirror image on the transfer paper.
3. Trim the transfer close to the size of each side.
4. Place toner side of transfer onto side of cube. Press all four sides at 350° F for 120 seconds with medium pressure, using an "A" pad. The pad gives improved distribution of pressure (since the cubes can be a little uneven).
5. Let cool for 1 minute and peel warm

Storing Unused Transfers

- After opening store unused sheets in a resealable poly bag.
- Store paper flat, in a cool, dry area.

IMPORTANT

We thoroughly test each of our products on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use this paper.