



Printing and Transfer Instructions

Recommended for **Dark** colored Fabrics only

WHY IS THIS PRODUCT UNIQUE?

- Soft feel
- Transferred images appear “natural”
- Transferred images do not crack
- Highly stretchable opaque
- No special laundry instructions are necessary

IMAGE PRINTING

DO NOT OVERSATURATE WITH INKS. IT WILL NOT ENHANCE TRANSFER QUALITY. A LITTLE INK GOES A LONG WAY.

- Design or select image on the computer.
- Print image on the coated side of transfer paper
- Make sure your image is **NOT** mirrored or flipped when printing
- Allow the printed image to dry before transferring

HEAT TRANSFER APPLICATION

Commercial Heat Press

- Set heat press at 375- 400 degrees Fahrenheit and allow to come to set point
- Set press for medium pressure.
- Pre-heat garment for a few seconds to remove moisture or wrinkles.
- Starting from the edge, **peel off** the Image from the support paper
- Place transfer on the fabric with the **Image facing up**
- Cover the entire Image area with the enclosed parchment paper and press for 25- 30 seconds
- Remove the parchment paper hot or cold.

Home Hand Iron

- It is best to use a smooth, hard, non-porous surface.
- Preheat the iron on the highest setting (**Cotton/Linen**). Do not add water to the iron
- Allow the iron to pre-heat for 5mins.
- Place a pillowcase on the ironing surface. Iron to remove wrinkles.
- Pre- iron the fabric to remove any moisture and wrinkles
- Starting from the edge, **peel off** the Image from the support paper
- Place transfer on the fabric with the **Image facing up**

- Cover the entire Image area with the enclosed parchment paper
- Using firm pressure, slowly iron over the entire surface with sufficient overlapping for 2-3minutes
 - (i) back and forth
 - (ii) bottom to top and
 - (iii) along the edge moving continuously
- Remove the parchment paper hot or cold

- Patent Pending –

SUGGESTED PRINTER SETTINGS

Printer	Paper Setting	Image Quality Setting
Lexmark	T-shirt Transfer	Best
HP DeskJet	T-shirt Transfer	Best
Canon	T-shirt Transfer	Default
Epson C86 / C88	Plain Paper	Photo / Best Photo
Epson 1280	360 DPI	Photo / Best Photo
Epson R200	Photo –Quality inkjet	Photo / Best Photo
Epson 4000	Photo-Quality inkjet	Automatic

LAUNDRY INSTRUCTIONS

Wash and dry your transfer according to your fabric’s normal wash instructions.

STORAGE CONDITIONS

Always store unused paper in a cool and dry area sealed in a plastic bag so paper is not exposed to any excess moisture.

NOTE: Testing procedures to simulate real- world use have been established and applied to our paper products in our technical and research department. We have tested our products on multitude substrates, using different printers, transfer equipment, detergents, and washing processes, etc. We still recommend that you test the paper on your chosen printer and material as it is impossible to duplicate every printing or transfer application.